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## WHAT IS CLAIMED IS:

1. A printing system comprising:

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input means for inputting print data;

division means for dividing the print data input by the input means into page units;

first addition means for adding print setting state data to the print data of each of the page units divided by the division means;

second addition means for adding page description data to the print data of each of the page units divided by the division means;

generation means for generating a print job control script file in association with the print data divided by the division means; and

print means for performing printing in accordance with the print job control script file generated by the generation means.

- 2. The printing system according to claim 1, wherein the print data is a Page Description Language.
- 3. The printing system according to claim 1, wherein the print setting state data is a print setting/definition for return to a print start state of the associated page.
  - 4. The printing system according to claim 1, wherein the page description data is an editing command for enlargement, reduction, rotation and shift.
    - 5. The printing system according to claim 1,

wherein the page-unit print data comprises a PDL description section for re-setting the associated page in a print start state; an editing PDL description section that defines variables necessary for performing enlargement, reduction, rotation and shift at a time of re-printing and enables acquisition of a desired editing result by setting of values at a time of print execution; and a PDL description section for actual image rendering, and

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the page-unit print data is stored in a folder for the print data, which is provided in storage means.

- 6. The printing system according to claim 1, wherein the printing system is a multi-function peripheral.
- 7. The printing system according to claim 1, wherein the printing system is a printer driver.
  - 8. The printing system according to claim 1, wherein the printing system comprises a multi-function peripheral, and a personal computer having communication means for data communication with the multi-function peripheral.
  - 9. The printing system according to claim 1, wherein a multi-function peripheral, a personal computer and an appliance server are connected by communication means.
  - 10. The printing system according to claim 1, further comprising:

storage means for storing page-unit print data in chronological order of storage;

display means for displaying, when the page-unit print data stored in the storage means is selected, the selected page-unit print data as a thumbnail;

setting means for performing data setting by moving the thumbnail that is displayed on the display means; and

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second control means for executing a control to generate link information from the set thumbnail and to store the link information in the storage means.

11. The printing system according to claim 10, further comprising:

determining means for determining print data of a to-be-processed page from a current point that is a base point of the link information of the page-unit print data stored in the storage means; and

third control means for executing a control to extract print data of the page determined by the determining means and to preview-display the extracted print data.

12. A method of controlling printing, comprising: dividing input print data into page units;

adding print setting state data to the print data of each of the divided page units;

adding page description data to the print data of each of the divided page units;

generating a print job control script file in association with the divided print data; and controlling printing in accordance with the generated print job control script file.

13. The method of controlling printing according to claim 12, wherein the print data is a Page Description Language.

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14. A program that causes a printing system, which effects printing using given print data such as a Page Description Language, comprising:

dividing the print data into page units;

adding print setting state data to the print data

of each of the divided page units;

adding page description data to the print data of each of the divided page units;

generating a print job control script file in association with the divided print data; and controlling printing in accordance with the generated print job control script file.